

GrobBandSaw.com

Tire Instructions

How to Replace the Urethane Tires

NO Glue/Adhesive Needed for Urethane Tires

Step-by-Step Instructions:

1. **Clean Wheels:** Remove the wheels, clean the rims thoroughly with a solvent to remove old tire residue, then wipe with denatured alcohol for a clean surface.
2. **Heat the Tire:** Submerge the urethane tire in a bucket of hot (around 120°F) water with a bit of dish soap for about 5 minutes to soften and stretch it.
3. **Start Installation:** Wearing gloves (the tire will be hot!), pull the tire from the water and immediately start stretching it onto the top of the wheel, securing the starting point with a spring clamp.
4. **Stretch & Clamp:** Work the tire around the rim, using screwdrivers as levers to help stretch and seat it, adding more clamps as you go to hold your progress.
5. **Seat Evenly:** Once mostly on, use your fingers or a tool to gently nudge the tire into its channel, ensuring even tension and seating all the way around.
6. **Cool Down:** Remove clamps and let the tire cool completely on the wheel; it will tighten and form a secure fit.
7. **Reassemble:** Reinstall the wheels on the saw and check for proper blade tracking before use.

INSTALL TIRES

- Smooth side Down / Pulley
- Textured side UP / Sawblade

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