

Tire Instructions

How to Replace the Urethane Tires

NO Glue/Adhesive Needed for Urethane Tires

Step-by-Step Instructions:

- 1. Clean Wheels:** Remove the wheels, clean the rims thoroughly with a solvent to remove old tire residue, then wipe with denatured alcohol for a clean surface.
- 2. Heat the Tire:** Submerge the urethane tire in a bucket of hot (around 120°F) water with a bit of dish soap for about 5 minutes to soften and stretch it.
- 3. Start Installation:** Wearing gloves (the tire will be hot!), pull the tire from the water and immediately start stretching it onto the top of the wheel, securing the starting point with a spring clamp.
- 4. Stretch & Clamp:** Work the tire around the rim, using screwdrivers as levers to help stretch and seat it, adding more clamps as you go to hold your progress.
- 5. Seat Evenly:** Once mostly on, use your fingers or a tool to gently nudge the tire into its channel, ensuring even tension and seating all the way around.
- 6. Cool Down:** Remove clamps and let the tire cool completely on the wheel; it will tighten and form a secure fit.
- 7. Reassemble:** Reinstall the wheels on the saw and check for proper blade tracking before use.

INSTALL TIRES

--Smooth side Down / Pulley

--Textured side UP / Sawblade

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