

GrobBandSaw.com

General Instructions

How to Replace the Rubber Tire on the 4v-Series Grob Saws

- #1 Remove pulley from saw.
- #2 Strip all old rubber and glue off of pulley with an ethyl acetate solution.
- #3 Make or find a round plug that can fit in a vice and the bore of the pulley.
- #4 Place plug vertically in vise and install pulley on plug.
- #5 Clean the new tire using Mineral Spirits or paint thinner.
- #6 Brush glue into the groove of the pulley, allow to get tacky.
- #7 Stretch the new tire onto the pulley but do not let go yet.
- #8 Insert rod or screw driver shank, between tire and pulley.
- #9 Holding the rod stationary, rotate the pulley about 3 turns to equalize the rubber.
- #10 Remove rod, make sure rubber is seated well in corners of groove.
- #11 Clean excess glue from pulley.
- #12 Let dry for 5 to 6 hours. (Over night if possible)

Tire Adhesive: Use 3m #1357 Rubber Cement or Equivalent